

TONE SHEAR WRENCH

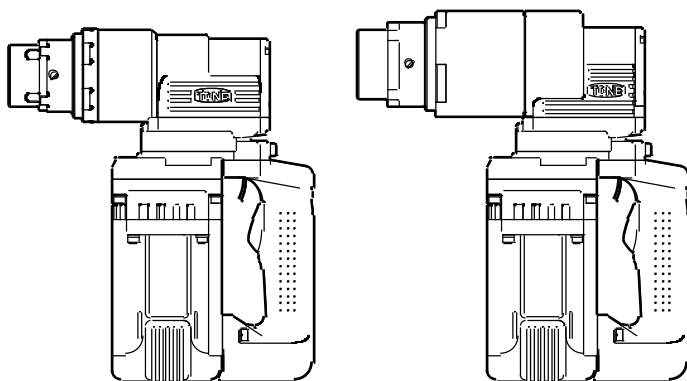
INSTRUCTION MANUAL

No. 2602

TO BE
PRESERVED

MODEL

MTS90L / HTS120L



Double Insulation

CAUTION

Read and fully understand all the instructions before use.

Keep this manual in designated place for easy and quick reference.

The models mentioned in this manual are designed for use outside Japan.

Warranty shall be void if above mentioned models are used in Japan.

TONE CO., LTD.

PREFACE

Thank you for purchasing the—**SHEAR WRENCH**.

- Upon receipt, check and confirm the following:

- Check for any damage.
- Check for any loose or missing screws and bolts.
- Check the model as per order.
- Check all the accessories are contained. (⇨ P.13~14)

If any problems are found, contact your distributor.

- Read this instruction manual carefully before use.

Full understanding of this manual is essential to prevent personal injury or malfunction.

- Keep this manual in the metal case for reference.

- If the manual or warning label is lost or becomes illegible, or if an additional manual is required, contact your distributor.

If you have any questions about the products or the contents of this instruction manual, contact your distributor.

- This manual is only applicable outside Japan.

SAFETY INSTRUCTION

This manual specifies three (3) basic safety instructions:



Instructions are classified by degree of risk and described as follows:

	Danger is used to indicate threatening dangerous or unsafe practices which could immediately result in severe personal injury or death in the worst case.
	Warning is used to indicate hazardous or unsafe practices which could result in severe personal injury or death in the worst case.
	Caution is used to indicate hazardous or unsafe practices which could result in personal injury, product or property damage.

Even if the risk is classified as  , the risk could become more serious depending on the conditions. Make sure to follow all instructions when operating these tools.

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1. GENERAL SAFETY INSTRUCTIONS

WARNING

When using electric tools, basic safety precautions, including the following, should always be followed to reduce the risk of fire, electric shock and personal injury. Read all instructions before operating this product and keep the instructions for future reference.

SAVE THESE INSTRUCTIONS

1) Work area

- a) Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) Electrical safety

- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

3) **Personal safety**

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are under the influence of drugs, alcohol or medication.
A moment of inattention while operating power tools may result in serious personal injury.
- b) Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on.
A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times.
This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

4) Power tool use and care

- a) Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off.
Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, broken parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.
- f) Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different than the intended use could result in a hazardous situation.

5) Service

- a) Have your power tool serviced by a qualified repair technician using only genuine TONE replacement parts. This will ensure that the safety of the power tool is maintained.

2. APPLICATION

■ **SHEAR WRENCH** is an electric tool for tightening Tension Control Bolt/Nut/Washer assemblies.

3. PRECAUTIONS FOR USE

■ To prevent accidents or personal injury read and follow all instructions listed below.



DANGER

● **Beware of electric shock when operating at high place.**

○ Failure to follow these instructions may result in accidents.

— About Double Insulation —

This electric wrench has a double insulation structure. An electric conductor portion is insulated by two insulators which enhances safety against electric shock. The electric wrenches that have double insulated structure are clearly marked with  (Double Insulation Mark) on the rating plate.

WARNING

● Beware of electric shock.

- ☐ Never use the wrench when moisture is present such as rain or snow.
- ☐ Never touch the plug with wet hands.

Failure to follow these instructions may result in electric shock, fire or electric leakage.

● Electric cord must be regularly inspected.

- ☐ Stop using the wrench if there is a problem with the electric cord.
- ☐ Contact your distributor for repair.

Failure to follow these instructions may result in electric shock or electric leakage.

● Never use the wrench in an area where gasoline, gas, thinner, benzene, etc., are stored.

- ☐ Do not use the wrench around flammable substances to avoid accidental fire caused by the spark out of the electric motor.

● Beware of falling accidents when working at elevated heights.

- ☐ Wear safety belt.
- ☐ Provide safety net or canvas as safe guarding against falling items.
- ☐ Confirm that no one is underneath the working site before operation.
- ☐ Stop operation when physically or mentally tired.

Failure to follow these instructions may result in accidents.

● Avoid overloading.

- ☐ Use the wrench and its accessories within the rated specifications.
- An overloaded wrench and its accessories may result in the malfunction of the wrench which may cause accidents or personal injury.

WARNING

● **Properly install the sockets as described in this manual.**

Incomplete installation may result in accident and personal injury.

See “CHANGING SOCKETS” on page (➡ P.16)

● **Avoid accidental Starting**

☐ Ensure that the switch is in the off-position before plugging into a power source.

☐ Never carry the wrench with your fingers on the switch when the plug is connected to a power source.

● **Disconnect the plug from the power source when:**

☐ Not in use.

☐ Changing accessories.

☐ Performing inspection and maintenance.

☐ Or other danger is foreseen.

Failure to follow these instructions may result in accidental starting and personal injury.

● **Do not disassemble or modify the wrench.**

☐ Disassembly or modification made by unauthorized personnel may result in malfunction or personal injury.

☐ Disassembly and Re-assembly is permitted for the following consumable parts: Inner Socket, Outer Socket, Set Screws, Inner Socket Spring, Ejector Pin, Ejector Spring, Brush Caps, and Carbon Brushes.

● **Store the wrench in the metal case and place it in protected storage when not in use.**

☐ Store the wrench in a secure, dry location to keep any unauthorized personnel away.

Failure to follow these instructions may result in malfunction or accidents.

WARNING

- **Immediately stop using the wrench and disconnect the plug when unusual sound, vibration or smell is detected.**

- Contact your distributor immediately.

Failure to follow these instructions may result in serious injury.

- **Contact your distributor for repair service.**

- Repair work should only be carried out by a qualified technician.

- Repair work done by an inexperienced person may cause accidents, injury or malfunction.

- **Check the following items before operation.**

- Check for any deformation, crack or damage on the wrench body, sockets, electric cord, plug, etc.

- Make sure that socket assembly is correctly installed on the wrench.

- Make sure that set screws are securely fastened. Loose installation may result in accidents and personal injury.

- Do not use the wrench if any problems are found on the items listed above.

Failure to follow these instructions may result in electric shock, fire or burn accidents.

- **Use appropriate power source as indicated on the rating plate.**

Failure to follow these instructions may result in fire or burn accidents.

- **Immediately check the wrench if it is dropped or impacted.**

- Check for deformation, crack, damage and other abnormality. Stop using the wrench if any abnormality is found.

- Do not use the wrench if any problems are found.

Failure to follow these instructions may result in electric shock, fire or burn accidents.

CAUTION

- **Use Commercial power supply to operate the wrench.**
- **Keep work area clean.**
 - Cluttered areas and benches invite accidents.
- **Keep children away.**
 - Do not let children touch the wrench or electric cord.
 - All visitors should be kept away from work area.
- **Secure work area.**
 - Keep body stance balanced and firm.
 - Never wrap the electric cord around something.
 - Keep work area well lit.
- **Use suitable model for each application.**
 - Do not use the wrench beyond its rated specifications.
 - Do not use the wrench for unintended purposes.
- **Dress properly.**
 - Always wear gloves and non-skid shoes when operating.
 - Always wear safety helmet.
- **Use genuine accessories and attachments manufactured by TONE CO., Ltd.**
 - Use the genuine accessories mentioned in this instruction manual or TONE's general catalog.

Failure to follow these instructions may result in malfunction or accidents.
- **Do not connect multiple plugs to a single outlet by using a multiple outlet adaptors.**

Over current may cause fire, accidents or malfunction.

CAUTION

● Do not abuse the electric cord.

- Never use the electric cord for carrying, pulling or unplugging the power.
- Keep the electric cord away from heat, oil, sharp edges or moving parts.

● Keep electric motor well ventilated.

- Do not put any foreign materials into the vent.
- Do not block exhaust vent.

● Maintain wrench.

- Keep the wrench handle clean, dry and free of oil or grease.

● Provide leakage breaker as a shock guard for each wrench.

- Although a double insulated wrench does not require a leakage breaker, use of leakage breaker is strongly recommended as an extra safeguard.

● When using an extension cord, make sure that voltage remains within $\pm 10\%$ of the rated voltage at all times.

● When using an extension cord, select shorter extension units than specified below depending on the cross section.

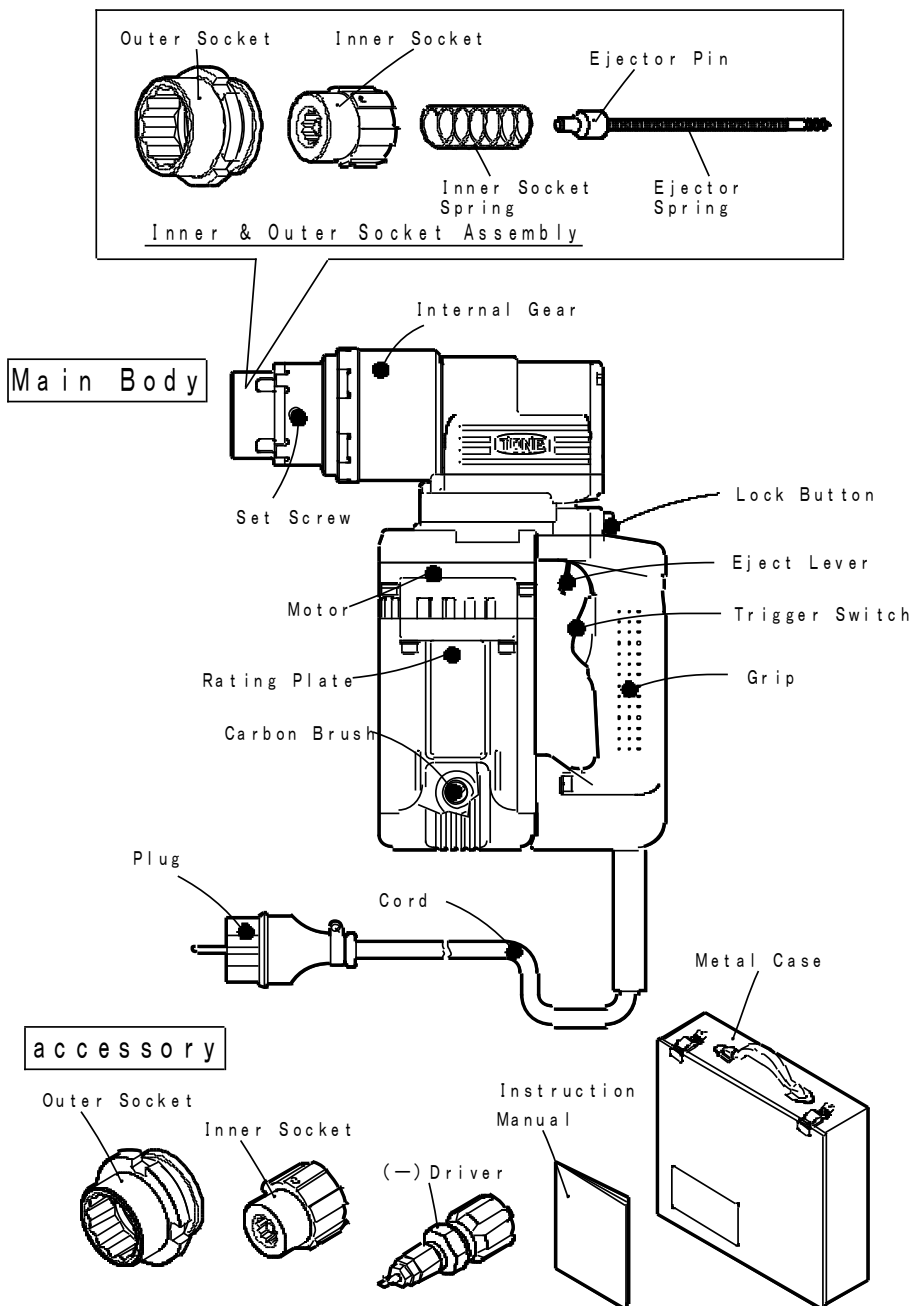
Nominal conducting cable cross section.		Max. Length
		220-230 V
H07RN-F	1.25mm ²	20m
	2.0mm ²	40m
	3.5mm ²	60m

- Using an extension cord longer than the Maximum Length listed above may result in a malfunction or breakdown due to performance drop of the wrench.

● Observe local laws and rules concerning noise level.

4. PART NAME & ACCESSORIES

Part Name



Accessories

Model	Accessories
MTS90L HTS120L	▪ Inner Socket ▪ Outer Socket ▪ Inner Socket Spring ▪ Ejector Pin ▪ Ejector Spring ▪ (-)Driver ▪ Metal Case ▪ Instruction Manual

- Contact your distributor for the accessories above and other optional accessories.

5. BEFORE USE

WARNING

- **Check the following contents before connecting the plug into a power source.**

Failure to follow these instructions may result in serious injury due to accidental starting.

- **Inspection of the wrench**

Check for any deformation, crack or damage on the wrench body, sockets and accessories before use. Do not use the wrench if any problem is found on items listed above.

Make sure that set screws are securely fastened.

Loose installation may result in accidents and personal injury.

See “CHANGING SOCKETS” on page (⇨ P.16)

- **Make sure to use adequate power supply.**

Use adequate power source as indicated on the rating plate.

- **Choose Socket**

Make sure to use the correct socket suitable for the product to be tightened.

- **Install Socket**

Socket should be securely installed on the wrench.

Loose installation may result in accidents and personal injury.

See “CHANGING SOCKETS” on page (⇨ P.16)

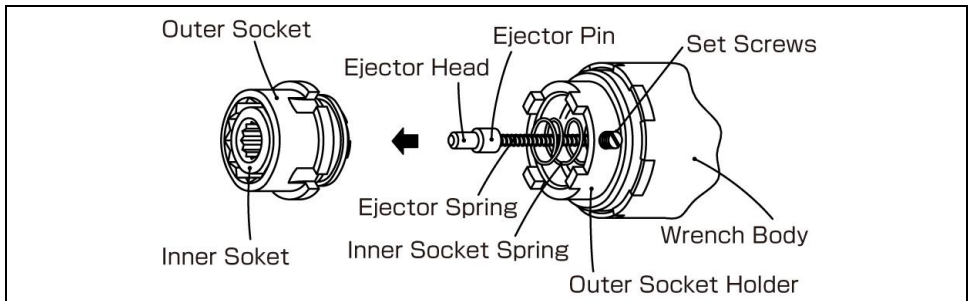
6. CHANGING SOCKETS

WARNING

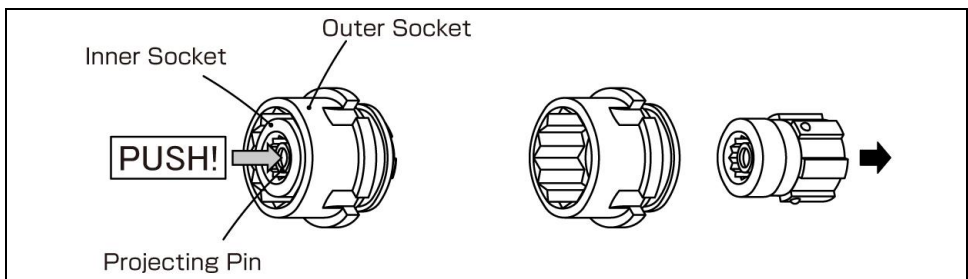
- **Release ejector pin by pulling ejector lever before changing sockets.**

Accidental ejector pin release invites blindness or injury.

- (1) Remove inner & outer socket assembly from wrench by unscrewing set screws. Do not remove set screws completely from outer socket holder.

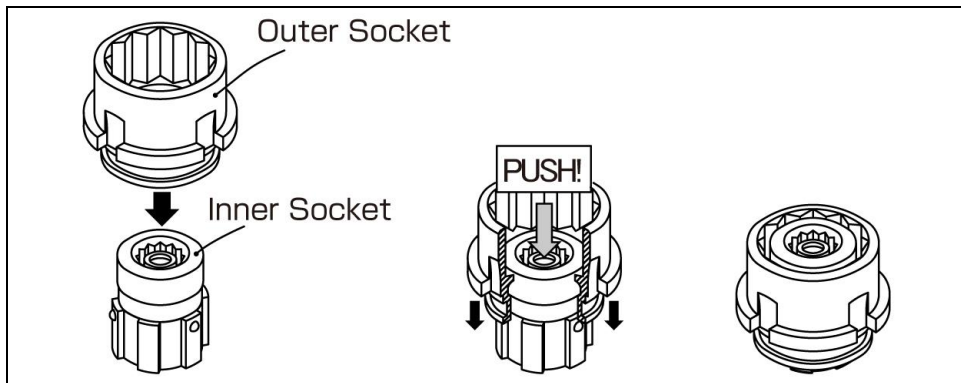


- (2) Remove inner socket from outer socket by pushing projecting pin using screwdriver or TC bolt.



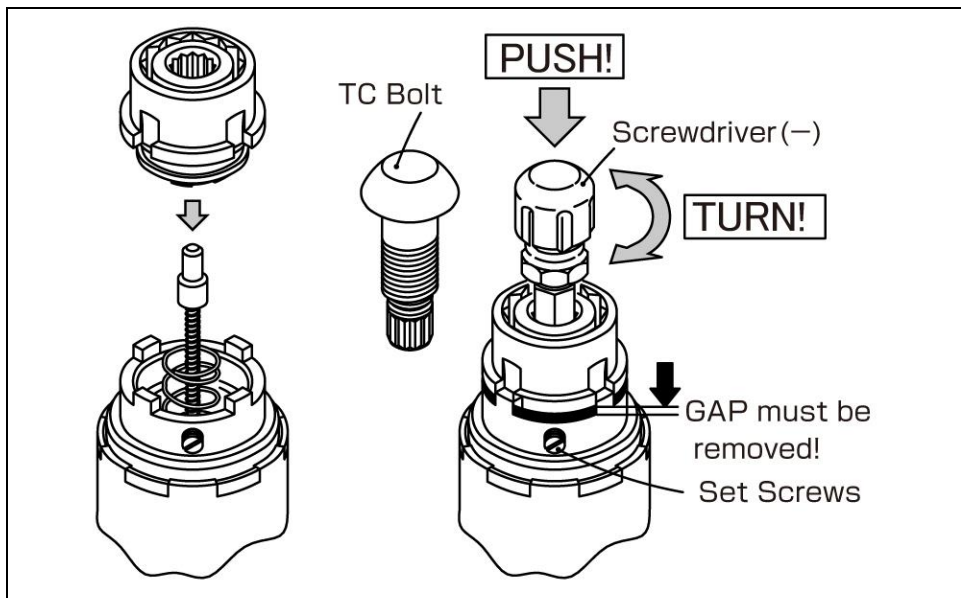
- Projecting pin is a doughnut-shaped pin in the inner socket.

- (3) Select adequate inner & outer socket assembly of the bolts being tightened.
i.e. Use TONE genuine M20 inner & outer socket assembly for tightening M20 TC bolt/nut assembly.
- (4) Place the inner socket vertically then slide the outer socket over the inner socket. Push projecting pin down using screwdriver or pintail of the TC bolt and inner & outer socket will be properly assembled.



- (5) Set inner & outer socket assembly to the wrench body and completely remove the gap between socket assembly and wrench body.

The gap can be removed by turning & pushing down screwdriver or TC bolt into the inner socket.



* Fasten the set screws only after gap is completely removed.



WARNING

- There should be no gap between the socket assembly and the wrench.

The gap invites accidents or breakage of the sockets or the wrench body.

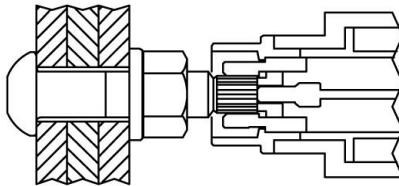
7. OPERATING PROCEDURE

1. Tightening Operation

CAUTION

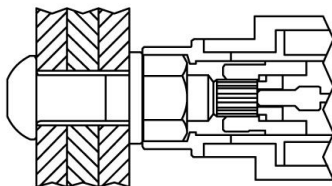
- Snug tight using snug tightening wrench like SNUG MASTER is required before using SHEAR WRENCH.

(1) Slide Inner Socket over the bolt pintail.

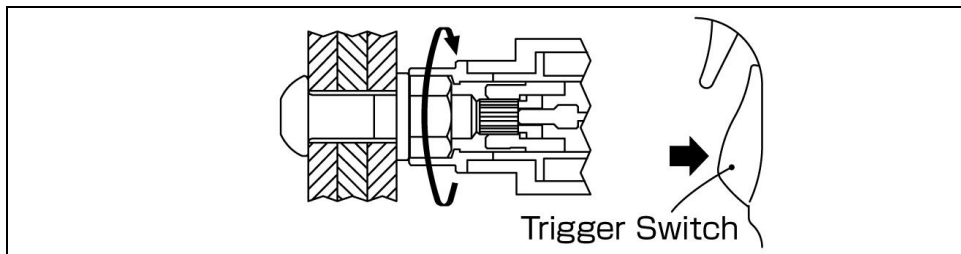


(2) Slide Outer Socket over the nut.

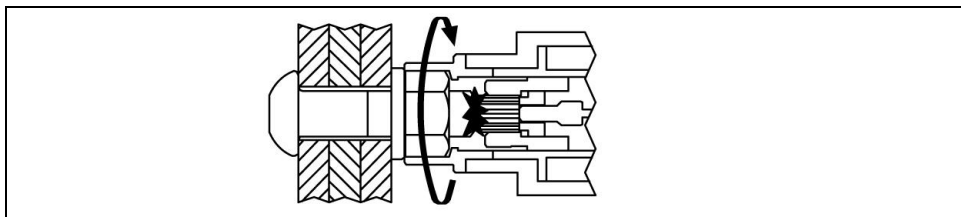
- Slightly turn Internal Gear when slide over is difficult.
- Outer Socket can not be engaged on the nut when Anti defacement mechanism of the Inner Socket detects improper Inner Socket engagement. In such case, back to step (1) and slide the Inner Socket over the bolt pintail completely.



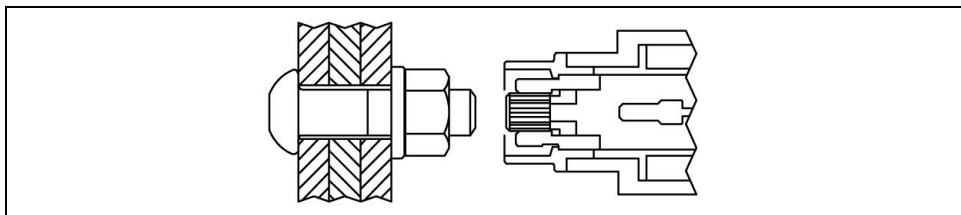
(3) Squeeze trigger switch to start tightening.



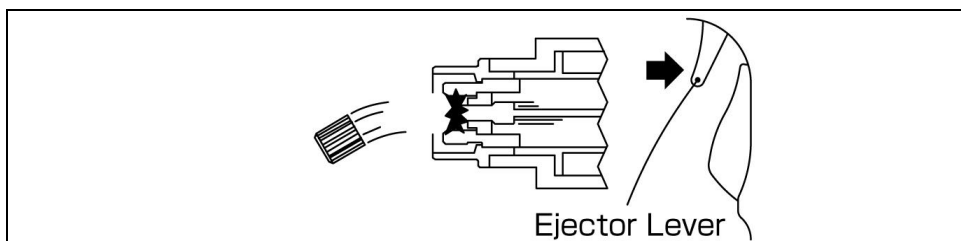
(4) Rotating speed gradually shows down as the tightening proceeds, then bolt pintail shears off when designated torque is reached.



(5) When tightening is completed, remove wrench from bolt/nut assembly. Sheared-off bolt pintail remains in Inner Socket.



(6) Pull Ejector Lever to eject bolt pintail.
Keep pintail in designated bag.



WARNING

- **Keep others a safe distance from work area.**

- Do not throw pintail away. Collect pintail in designate bag during operation.

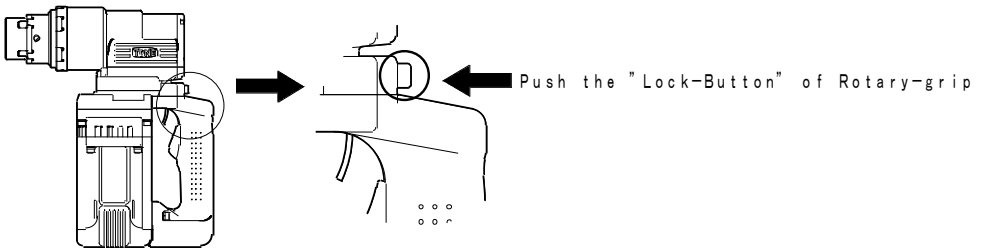
Failure to follow this instruction may result in accidents and personal injury.

- **Do not insert bolts or nuts while the motor is running.**

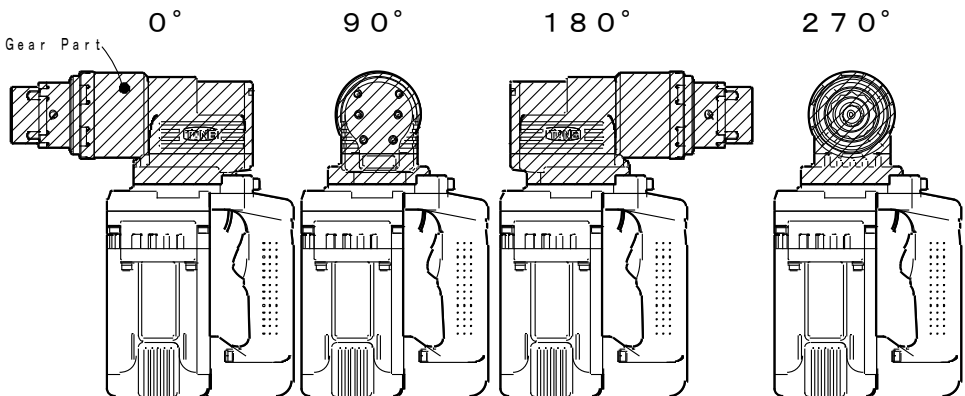
- Doing so may cause improper tightening and serious injury.

2. Loosening Operation

(1) Push Lock-Button.



(2) Grip angle can be indexed every 90 degrees.



(3)Release the lock-Button to fix the gear part.

Make sure the gear part does not rotate.

8. INSPECTION & MAINTENANCE

WARNING

- **Disconnect plug from power source before inspection and maintenance.**

Accidental starting invites serious injury.

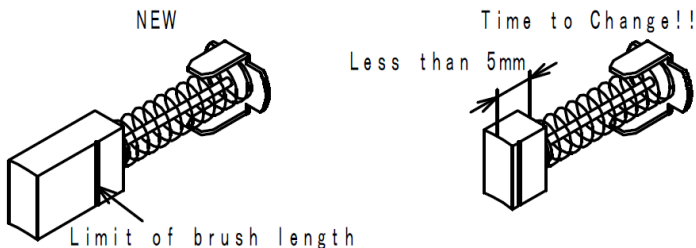
- **Replace the inner socket when sheared bolt pintail comes off the inner socket without pulling the ejector lever.**

- There is a risk of unexpected bolt pintail ejection when inner drive of the inner socket is worn down. The inner socket must be immediately replaced.

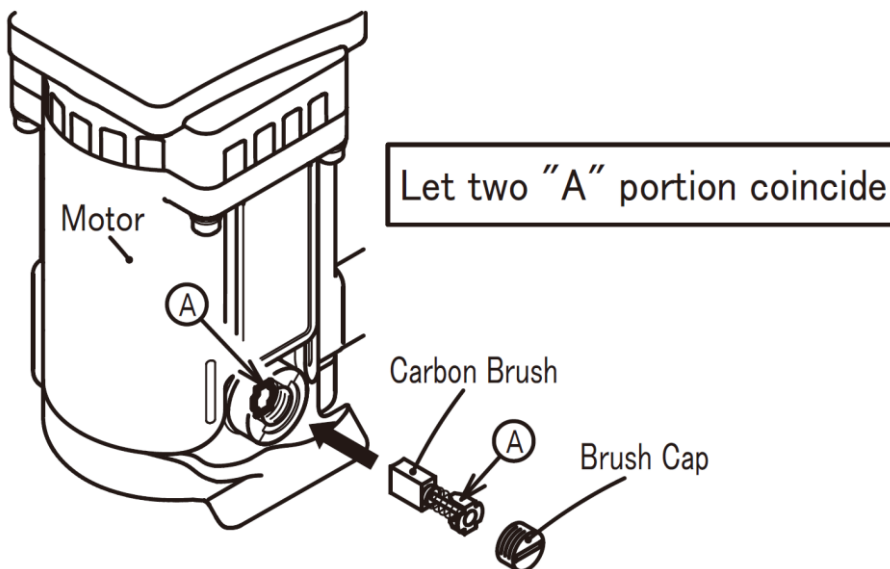
Failure to follow this instruction may result in serious accidents and injury.

- Clean dust and debris from the socket assembly and the socket holder periodically.
- Use only a damp cloth to clean the wrench and socket assembly since certain cleaning agents and solvents are harmful to those parts. Some of these include: benzene, thinner, gasoline, etc.
- Never put solvents into the exhaust vent.
- Store the wrench in the metal case after operation and keep it dry.
- Ejector pin must be regularly inspected and replaced when it wears down. Sheared bolt pintail will not be ejected from inner socket with worn ejector pin.
- Carbon brushes must be regularly inspected and replaced with the new genuine TONE carbon brushes when the brush length becomes less than 5mm.
 - * Carbon brushes are placed in two positions.

* Indicate the wrench model when carbon brushes are needed because carbon brushes differ from model to model.



- Replace carbon brush as the drawing below.



- Overhaul must be carried out every 6 months or 30,000 tightening, whichever comes first. Contact your distributor for overhaul.

9. FEATURE

○Double Insulated Electric Wrench.

10. SPECIFICATIONS

Model	MTS90L	HTS120L
Frequency	50–60Hz	50–60Hz
Voltage (Single Phase)	220–230V	220–230V
Max Current	9A	9.5A
Max Power	1900W	2000W
Max Torque	900N•m	1100N•m
No-load Speed	20min ⁻¹	17min ⁻¹
Adaptable Bolt	M22, M20, M16	M24, M22, M20, M16
Gear Case Diameter	φ 75mm	φ 85mm
Overall Dimensions (L × H × W)	244 × 278 × 100mm	265 × 297 × 100mm
Main Body Weight	6.1kg	7.5kg

- The weight excludes the sockets and the cord.

11. AFTER SALES SERVICE

- Use the wrench properly in accordance with the cautions and warnings mentioned in this instruction manual.
- If there is a tool failure, provide the model number, serial number and date of purchase along with the details of the failure when contacting your distributor.

CAUTION

- Do not use the wrench when it is malfunctioning or there is a, deficiency in the wrenches performance, personal injury or property loss is foreseen.

If possible, have a backup wrench on-hand.

MEMO

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MEMO

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●Specifications and the design are subject to change without notice. ●



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